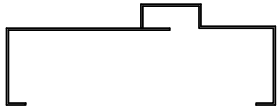
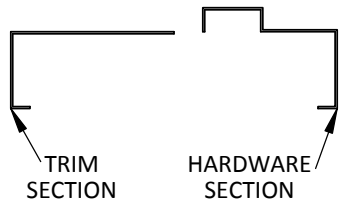


PROFILES

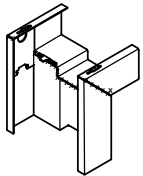
DOUBLE RABBET TOGETHER



DOUBLE RABBET APART



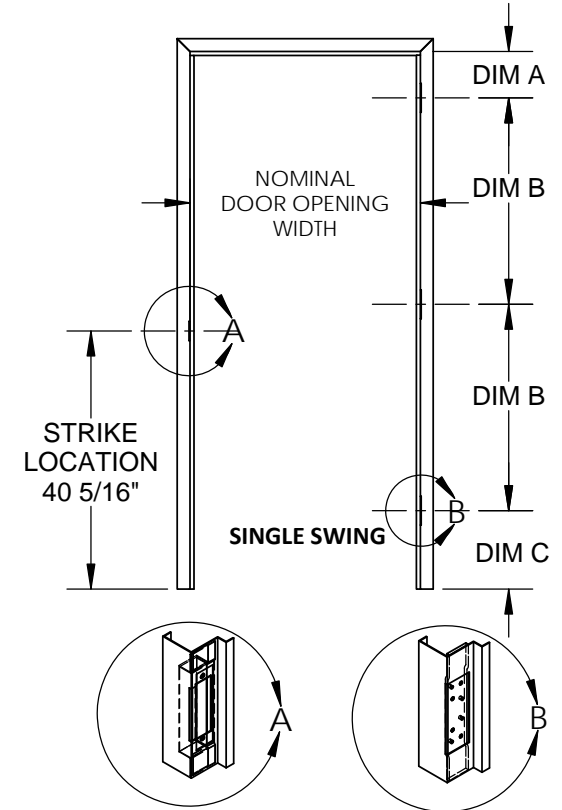
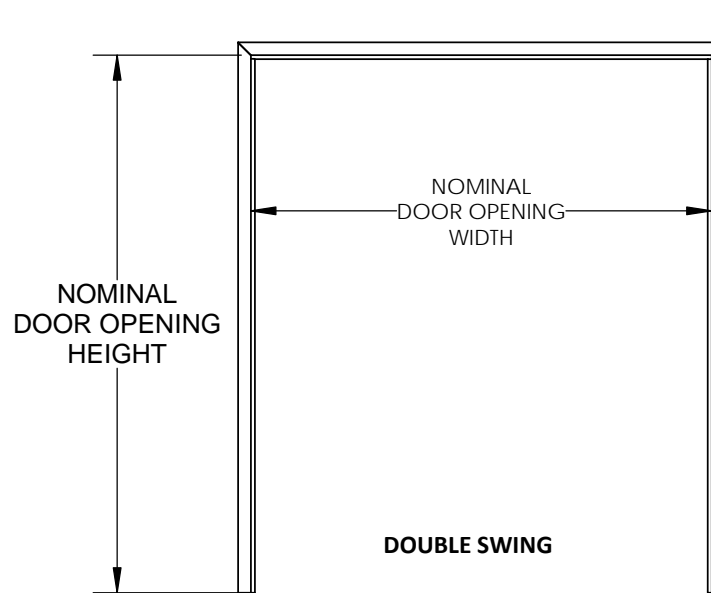
WELDING INFORMATION



MUST BE FULL WELDED BEFORE INSTALLATION

HINGE SPACING

OPENING HEIGHT	6'8"			7'0"			7'2"			7'10"			8'0"		
	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
1 3/4" DOOR SPACING	7 1/4"	2@ 30 1/4"	12 1/4"	7 1/4"	2@ 32 1/4"	12 1/4"	7 1/4"	2@ 33 1/4"	12 1/4"	7 1/4"	3@ 25 1/4"	10 1/4"	7 1/4"	3@ 25 1/2"	12 1/4"
1 3/8" DOOR SPACING				6 3/4"	2@ 32 3/4"	11 3/4"	6 3/4"	2@ 33 3/4"	11 3/4"						



RF SERIES FRAMES

RF SERIES FRAMES ARE AVAILABLE AS SHOWN FOR THREE SIDED FRAMES OR AS STICK SECTIONS FOR TRANSOMS, SIDELIGHTS AND BORROWED LITE FRAMES.

FOR LABELING DETAILS, ANCHORING OPTIONS, AND DOOR HANDING & SWING, PLEASE SEE THE APPLICABLE SECTION OF THE TECHNICAL DATA MANUAL.



SUB-XX

DRAWN BY _____ DATE _____		ISSUE DATE	REVISIONS	BY
CHECKED _____ DATE _____				
SHT OF	JOB NO.			